



## ORIGINAL INSTRUCTIONS

---

## INTRODUCTION

---

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

---

## GUARANTEE

---

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

---

## ENVIRONMENTAL RECYCLING POLICY

---



Through purchase of this product, the customer is taking on the obligation to deal with the WEEE in accordance with the WEEE regulations in relation to the treatment, recycling & recovery and environmentally sound disposal of the WEEE.

In effect, this means that this product must not be disposed of with general household waste. It must be disposed of according to the laws governing Waste Electrical and Electronic Equipment (WEEE) at a recognised disposal facility.

---

# GENERAL SAFETY RULES

---



**WARNING: READ ALL INSTRUCTIONS. FAILURE TO FOLLOW ALL INSTRUCTIONS LISTED BELOW MAY RESULT IN ELECTRIC SHOCK, FIRE AND/OR SERIOUS INJURY.**

---

## 1. Keep work area clear

- Cluttered areas and benches invite injuries.

## 2. Consider work area environment

- Do not expose tools to rain.
- Do not use tools in damp or wet locations.
- Keep work area well lit.
- Do not use tools in the presence of flammable liquids or gases.

## 3. Guard against electric shock

- Avoid body contact with earthed or grounded surfaces (e.g. pipes, radiators, ranges, refrigerators).

## 4. Keep other persons away

- Do not let persons, especially children, not involved in the work touch the tool or the extension cord and keep them away from the work area.

## 5. Store idle tools

- When not in use, tools should be stored in a dry locked-up place, out of reach of children.

## 6. Use protective equipment

- Use safety glasses.
- Use face or dust mask if working operations create dust.

## 7. Do not force the tool

- It will do the job better and safer at the rate for which it was intended.

## 8. Use the right tool

- Do not force small tools to do the job of a heavy duty tool.
- Do not use tools for purposes not intended; for example do not use circular saws to cut tree limbs or logs.

## 9. Dress properly

- Do not wear loose clothing or jewellery, they can be caught in moving parts.
- Non-skid footwear is recommended when working outdoors.
- Wear protective hair covering to contain long hair.

## 10. Dust extraction equipment

- Ensure dust extraction equipment is used.

## 11. Do not abuse the cord

- Never yank the cord to disconnect it from the socket. Keep the cord away from heat, oil and sharp edges.

## 12. Secure the work

- Where possible use clamps or a vice to hold the work. It is safer than using your hand.

### **13. Do not overreach**

- Keep proper footing and balance at all times.

### **14. Maintain tools with care**

- Keep cutting tools sharp and clean for better and safer performance.
- Follow instruction for lubricating and changing accessories.
- Inspect tool cords periodically and if damaged have them repaired by an authorized service facility.
- Inspect extension cords periodically and replace if damaged.
- Keep handles dry, clean and free from oil and grease.

### **15. Disconnect tools**

- When not in use, before servicing and when changing accessories such as blades, bits and cutters, disconnect tools from the power supply.

### **16. Remove adjusting keys and wrenches**

- Form the habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.

### **17. Avoid unintentional starting**

- Ensure switch is in "off" position when plugging in.

### **18. Use outdoor extension leads**

- When the tool is used outdoors, use only extension cords intended for outdoor use and so marked.

### **19. Stay alert**

- Watch what you are doing, use common sense and do not operate the tool when you are tired.

### **20. Check damaged parts**

- Before further use of tool, it should be carefully checked to determine that it will operate properly and perform its intended function.
- Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting and any other conditions that may affect its operation.
- A guard or other part that is damaged should be properly repaired or replaced by an authorized service centre unless otherwise indicated in this instruction manual.
- Have defective switches replaced by an authorized service centre.
- Do not use the tool if the switch does not turn it on and off.

### **21. Warning**

- The use of any accessory or attachment other than one recommended in this instruction manual may present a risk of personal injury.

### **22. Have your tool repaired by a qualified person**

- This electric tool complies with the relevant safety rules. Repairs should only be carried out by qualified persons using original spare parts, otherwise this may result in considerable danger to the user.

## ELECTRICAL CONNECTIONS



**WARNING: READ THESE ELECTRICAL SAFETY INSTRUCTIONS THOROUGHLY BEFORE CONNECTING THE PRODUCT TO THE MAINS SUPPLY.**

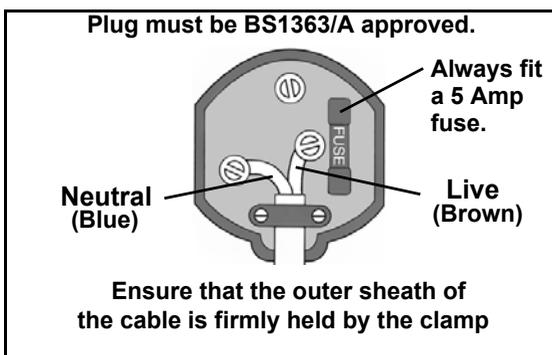
Connect the mains lead to a standard, 230 Volt (50Hz) electrical supply through an approved 13 amp BS 1363 plug, or a suitably fused isolator switch. If the plug has to be changed because it is not suitable for your socket, or because of damage, it must be removed and a replacement fitted, following the wiring instructions shown below. The old plug must be discarded safely, as insertion into a power socket could cause an electrical hazard.



**WARNING: THE WIRES IN THE POWER CABLE OF THIS PRODUCT ARE COLOURED IN ACCORDANCE WITH THE FOLLOWING CODE:  
BLUE = NEUTRAL    BROWN = LIVE**

If the colours of the wires in the power cable do not agree with the markings on the plug.

- The BLUE wire must be connected to the terminal which is marked N or coloured black.
- The BROWN wire must be connected to the terminal which is marked L or coloured red.



**AN APPROVED RESIDUAL CURRENT DEVICE (RCD) WHICH HAS A TRIPPING CURRENT OF LESS THAN 30mA MUST BE USED.**

If you are not sure, consult a qualified electrician. DO NOT try to do any repairs



**This symbol indicates that this is a Class II product, and does not require an earth connection.**

## CONTENTS

The following items should be supplied in the carton. If any parts are missing, do not operate until the missing parts are replaced. Failure to follow this instruction could result in serious injury.

1 x Bobbin Sander	
1 x 15 mm Ø Sanding Sleeve 1 x 21 mm Ø Sanding Sleeve 1 x 28 mm Ø Sanding Sleeve 1 x 40 mm Ø Sanding Sleeve 1 x 53 mm Ø Sanding Sleeve 1 x 78 mm Ø Sanding Sleeve	1 x 18 mm Ø Table Insert 1 x 25 mm Ø Table Insert 1 x 31 mm Ø Table Insert 1 x 44 mm Ø Table Insert 1 x 57 mm Ø Table Insert 1 x 82 mm Ø Table Insert
1 x 19 mm (Ø) x 115 mm Sanding Bobbin 1 x 26 mm (Ø) x 115 mm Sanding Bobbin 1 x 38 mm (Ø) x 115 mm Sanding Bobbin 1 x 51 mm (Ø) x 115 mm Sanding Bobbin 1 x 76 mm (Ø) x 115 mm Sanding Bobbin	1 x Nut 1 x 15 mm Ø Spindle Washer 1 x 21 mm Ø Spindle Washer 1 x 45.8 mm Ø Spindle Washer 1 x Spanner 1 x Support Washer

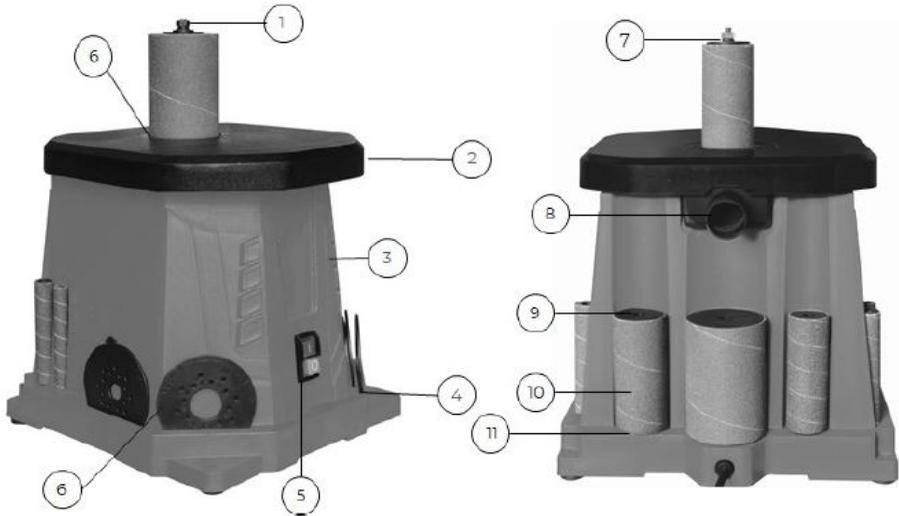
## SAFETY SYMBOLS

	Read this instruction booklet carefully.		Wear ear protection.
	Wear eye protection.		Wear a dust mask that is specially designed to filter microscopic particles.

## SPECIFICATIONS

Model Number	OSS500
Operating Temperature Range	0-40°C
Bobbin Speed	2000 rpm
Oscillations per min	58
Oscillation Travel	16 mm
Sanding Table Dimensions: (Length x Width)	320 x 300 mm
Sanding Height	98 mm
Bonbin Length	115 mm
Max Bobbin Working Height	110 mm
Dust Extraction Outlet Diameter	38 mm
Operating Voltage and Frequency	230V @ 50Hz
Input Power @ Rated Load	450W
Sanding Drum Diameters	19, 26, 38, 51, 76 mm
Grit grades	80 grit
Sound Pressure level : LpA	76 dB
Sound Power level: LWA	89 dB
Uncertainty Factor K	3 dB
Vibration aw	< 2.5 m/s <sup>2</sup>
Dimensions (L x W x H)	400 x 350 x 450 mm
Weight	9 kg

# PARTS IDENTIFICATION



Description		Description	
<b>1</b>	Spindle	<b>7</b>	Spindle Disc
<b>2</b>	Aluminium Cast Table	<b>8</b>	Dust Collector Port
<b>3</b>	Housing	<b>9</b>	Rubber Sanding Roll
<b>4</b>	Table Inlay Slot	<b>10</b>	Sanding Sleeves
<b>5</b>	ON-OFF Switch	<b>11</b>	Sanding Roll Slot
<b>6</b>	Table Inlays		

---

## ASSEMBLY

---

### FITTING THE SANDPAPER SLEEVE ONTO THE BOBBIN

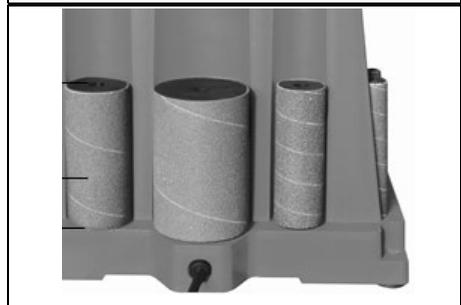
1. Fit the sandpaper sleeve on to the bobbin as shown.

**NOTE:** The 13mm sanding sleeve does not fit onto a bobbin, it simply slides directly onto the spindle.



### PARTS STORAGE

1. The storage slots on the front are used to store the table inserts.
2. The storage slots on the rear are used to store the bobbins/sanding sleeves and the spanner supplied.



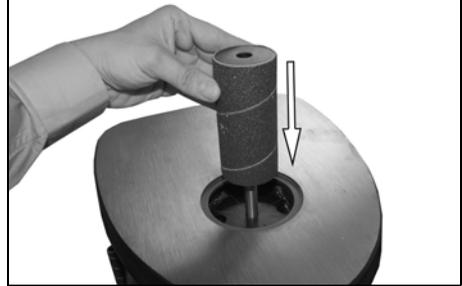
## SETUP

1. Put the support washer on the spindle.

- Grooved side must face up.

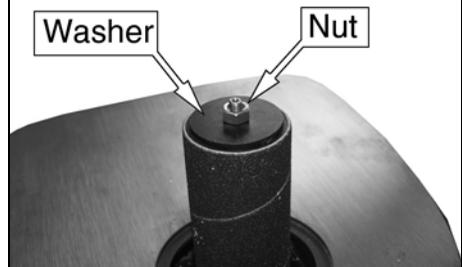


2. Slide the bobbin on to the spindle.



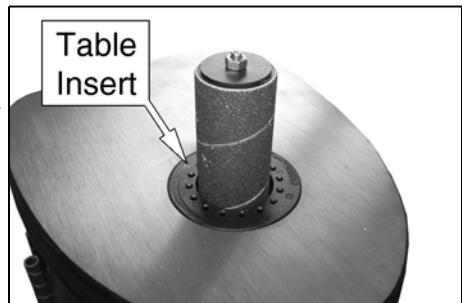
3. Secure the bobbin using the correct washer, and nut supplied.

- Use the largest washer that does not overlap the edge of the sanding sleeve.
- Tightening the nut causes the bobbin to expand slightly which prevents the sanding sleeve from sliding off of the bobbin.



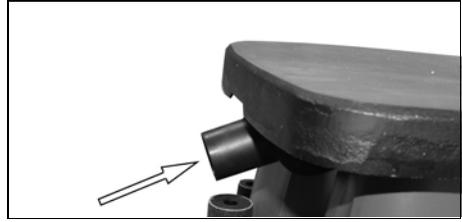
4. Put the correct table insert into place as shown and tighten up the nut on top of the bobbin.

- The table insert must be used at all times. Replacement table inserts are available from the spare parts department.



## DUST COLLECTION

Connect a suitable dust collector to the dust chute.



---

## USING THE SANDER

---



**WARNING: CONTACT WITH OR INHALATION OF DUST FROM LEAD BASED PAINTS CAN ENDANGER THE HEALTH OF THE OPERATOR AND BYSTANDERS, ALWAYS WEAR A SUITABLE DUST MASK WHEN USING THE SANDER.**

---

### SWITCH ON

Press the green ON button, and allow the machine to come up to full speed before use.

### SWITCH OFF

To switch OFF, simply press the red button.

**NOTE:** In the event of a power failure the sander will switch off automatically. The user will need to press the green ON button again to restart.



### SANDING TIPS

- Do not force the sander, allow it to work at its own pace.
- Keep a firm grip on the workpiece, the sander will have a tendency to push the workpiece to the right.

---

# MAINTENANCE

---



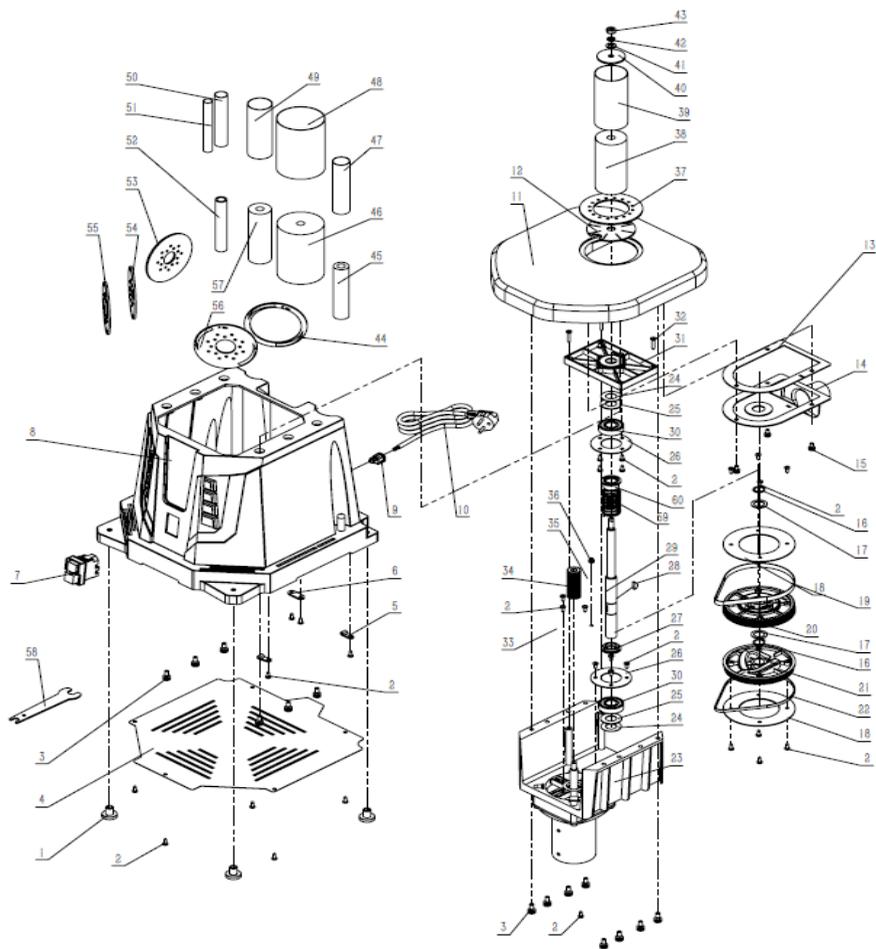
**WARNING: REMOVE THE PLUG FROM THE MAINS POWER SUPPLY BEFORE CARRYING OUT ANY ADJUSTMENT, SERVICING OR MAINTENANCE**

---

## PERIODICALLY

- Keep the ventilation holes clear and free from blockages.
- Wipe the unit with a damp cloth, do not use abrasive chemicals to clean the sander.

# EXPLODED DIAGRAM



<b>N</b>	<b>Description</b>	<b>Qt</b>	<b>N</b>	<b>Description</b>	<b>Qt</b>
1	Foot	4	31	Backpanels	1
2	Cross recessed tapping screws	29	32	Cross recessed tapping screws	4
3	Cross recessed screw + washer	14	33	Tension frame assembly	1
4	Baseplate	1	34	Motor wheel	1
5	Install wire	2	35	Tension wheel assembly	1
6	<b>Cable Joint</b>	1	36	Hexagon lock nuts M5	1
7	Switch	1	37	Work table plate	1
8	Base	1	38	Sand cylinder roller	1
9	Ply-yarn drill	1	39	Sand cylinder	1
10	Power cord	1	40	Sand cylinder pressing plate	1
11	Work table	1	41	Washer 8	1
12	Sand cylinder plate	1	42	Spring washer 8	1
13	Washer	1	43	Hexagon nuts M8	1
14	Dust port	1	44	Work table plate	1
15	Cross recessed screw + washer	3	45	Sand cylinder roller	1
16	Circlip for shaft 17	2	46	Sand cylinder roller	1
17	Spring plate	2	47	Sand cylinder	1
18	Belt wheel clamp	2	48	Sand cylinder	1
19	Synchronous belt 10mm	1	49	Sand cylinder	1
20	Synchronous pulley 70T	1	50	Sand cylinder	1
21	Synchronous pulley 69T	1	51	Sand cylinder	1
22	Synchronous belt 6mm	1	52	Sand cylinder roller	1
23	Motor	1	53	Work table plate	1
24	Rubber blanket	2	54	Work table plate	1
25	Felt pad	2	55	Work table plate	1
26	Binder plate	2	56	Work table plate	1
27	Axle sleeve	1	57	Sand cylinder roller	1
28	Half round key 5x6,5	1	58	Wrench	1
29	Shaft	1	59	Spring	1
30	Deep groove bearing 6203-2RZ	2	60	Shaft sleeve	1

# DECLARATION OF CONFORMITY



We Importer:

**TOOLS&E LTD**

Unit C, Manders Ind. Est.,  
Old Heath Road, Wolverhampton,  
WV1 2RP.

Declare that the product:

**Designation: OSCILLATING SPINDLE SANDER**  
**Model: OSS500**

Standards & technical specifications referred to:

We hereby declare that this product(s) complies with the following directive(s):

- 2014/30/EU *Electromagnetic Compatibility Directive.*
- 2006/42/EC *Machinery Directive.*
- 2011/65/EU *Restriction of Hazardous Substances, (amended by 2015/863).*

The following standards have been applied to the product(s):

- EN 62841-3-4:2016+A11:2017, EN 62841-1:2015, EN 55014-1:2017, EN 55014-2:2015,*
- EN 61000-3-2:2019, EN 61000-3-3:2013.*

**Authorized Technical File Holder: Bill Evans**

**14/08/2023**  
**The Director**

A handwritten signature in black ink, appearing to be "Bill Evans", written over a white background.

